



1. ALL DIMENSIONS ARE APPROXIMATE
2. DIMENSIONS ARE IN INCHES (mm)
3. DO NOT SCALE DRAWING

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MATERIAL: CARBON STEEL	SCALE: 1=20	APPROVED BY:	DRAWN BY: LC III
	DATE: 3/2013	MS	REVISED: 10/2018
FINISH: TOL. UNLESS OTHERWISE SPEC. .X ± .1 .XXX ± .015 .XX ± .03 ANGLES .5°	330-273-6185 FAX 330-273-4468 USA 1-800-942-0829 FAX 1-800-942-0828		
			DS427-S (GV\PC) SINGLE ASSEMBLY (2018)